



**ANCHOR**<sup>™</sup>  
BUILD SOMETHING BEAUTIFUL



Where  
**dreams**  
& **yards**  
meet



*Create the natural landscape of your dreams  
with Highland Stone® retaining walls*

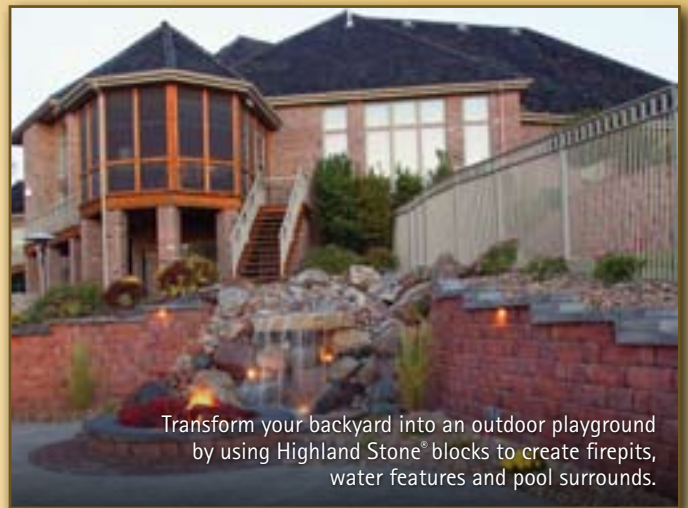
If you're looking for a retaining wall that combines superior strength with artistic beauty, look no further than Highland Stone® retaining walls. Crafted with a rich, textured appearance, this multipiece system perfectly complements any home or landscape, from majestic north woods to a tropical paradise.



Maximize your home's beauty. Use Highland Stone® products to create terraces, driveways and patios that make your property a more appealing place to be.



Retaining walls don't have to look cold and industrial. With their multiple sizes and rough-hewn texture, Highland Stone® products blend beautifully with natural stonework.



Transform your backyard into an outdoor playground by using Highland Stone® blocks to create firepits, water features and pool surrounds.



With colors that match any neighborhood and natural stone texture, Highland Stone® walls can help to make your home an inviting space.



Welcome neighbors to your home by using Highland Stone® walls to create an inviting front courtyard.

*Easy installation is more than lip service.*

No pins. No mortar. No misalignments. Our patented rear-lip technology makes installation quick, efficient and accurate.

*Highland Stone® Free Standing Wall:  
Natural beauty that stands out in a crowd*

From courtyards to patios, multipiece Highland Stone® Free Standing Wall is the perfect choice to create a functional, beautiful and natural-looking wall that can add a polished touch to any residential landscape.



The natural appearance and extraordinary versatility of Highland Stone® Free Standing Wall transform a traditional suburban yard into a truly unique landscape. Incorporate patios, rock gardens and pergolas to create a one-of-a-kind space.

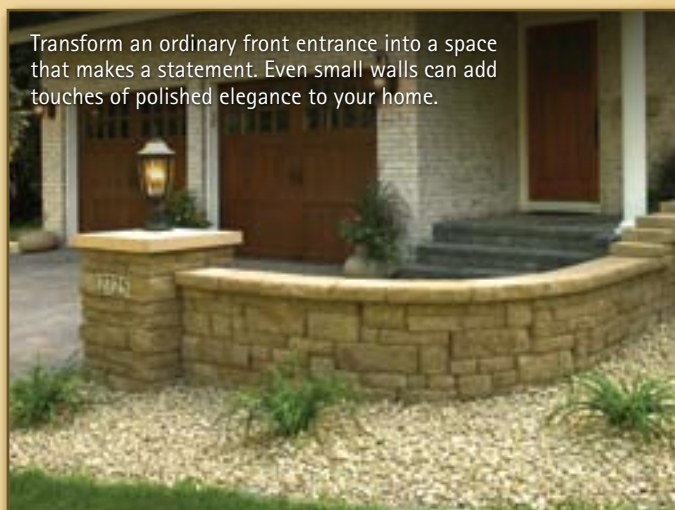
Accent patio designs with Highland Stone® Free Standing Wall to create a warm, inviting feel. Use outdoor lighting to add evening ambience.



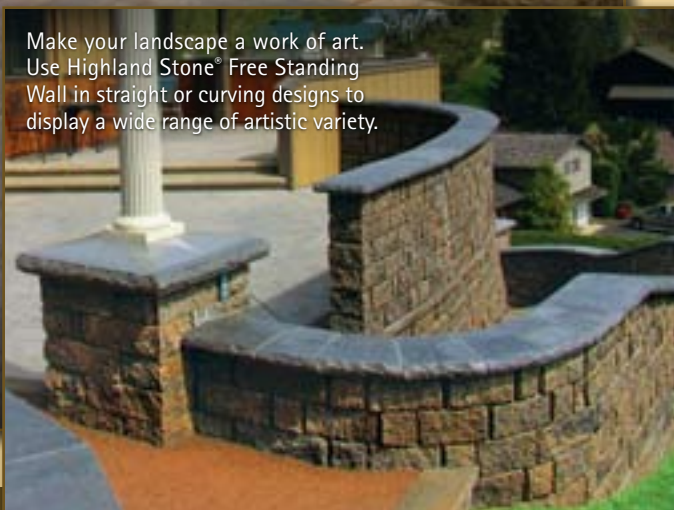
Use walls to bring people into your home, not keep them out. Highland Stone® Free Standing Wall can turn your front entrance into a charming, inviting garden courtyard.



Transform an ordinary front entrance into a space that makes a statement. Even small walls can add touches of polished elegance to your home.



Make your landscape a work of art. Use Highland Stone® Free Standing Wall in straight or curving designs to display a wide range of artistic variety.



Put the "fun" back in "functional." Use Highland Stone® Free Standing Wall to create a backyard that demands laughter, friends and entertainment.



*Diamond Stone Cut™ retaining walls combine natural beauty with time-tested, superior performance*

Teach old walls new tricks with Diamond Stone Cut™ blocks. Available in both Formal and Casual face styles, Diamond Stone Cut retaining walls can give your landscape a new, improved look using the trusted quality of Diamond® technology.





With their superior strength and earthen appearance, Diamond Stone Cut™ Casual retaining walls are both attractive and functional.



Diamond Stone Cut™ Casual walls can help transform backyards into fun, inviting spaces.



Diamond Stone Cut™ Casual blocks can give even basic walls an elegant, natural touch that adds a subtle, polished finish to any landscape.



Diamond Stone Cut™ Formal blocks are the perfect choice for projects that make a statement. The timeless face style ensures your landscape will look flawless for years to come.

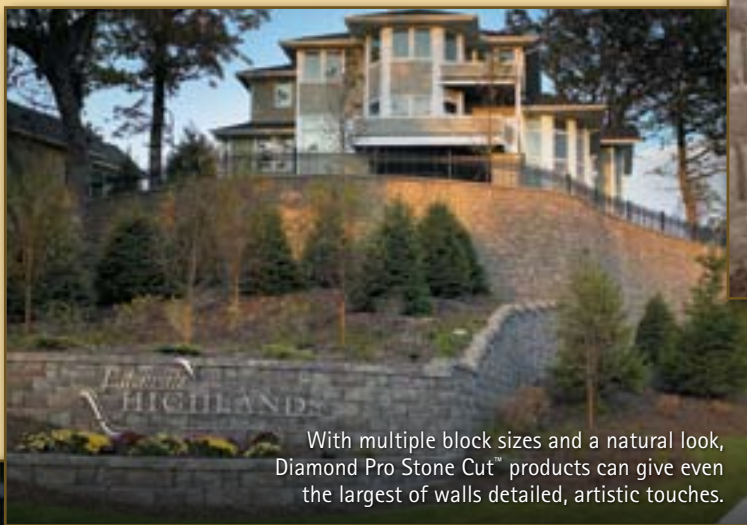


Built in straight or curving designs, planters and terraces using Diamond Stone Cut™ Casual retaining walls enhance nature's beauty.

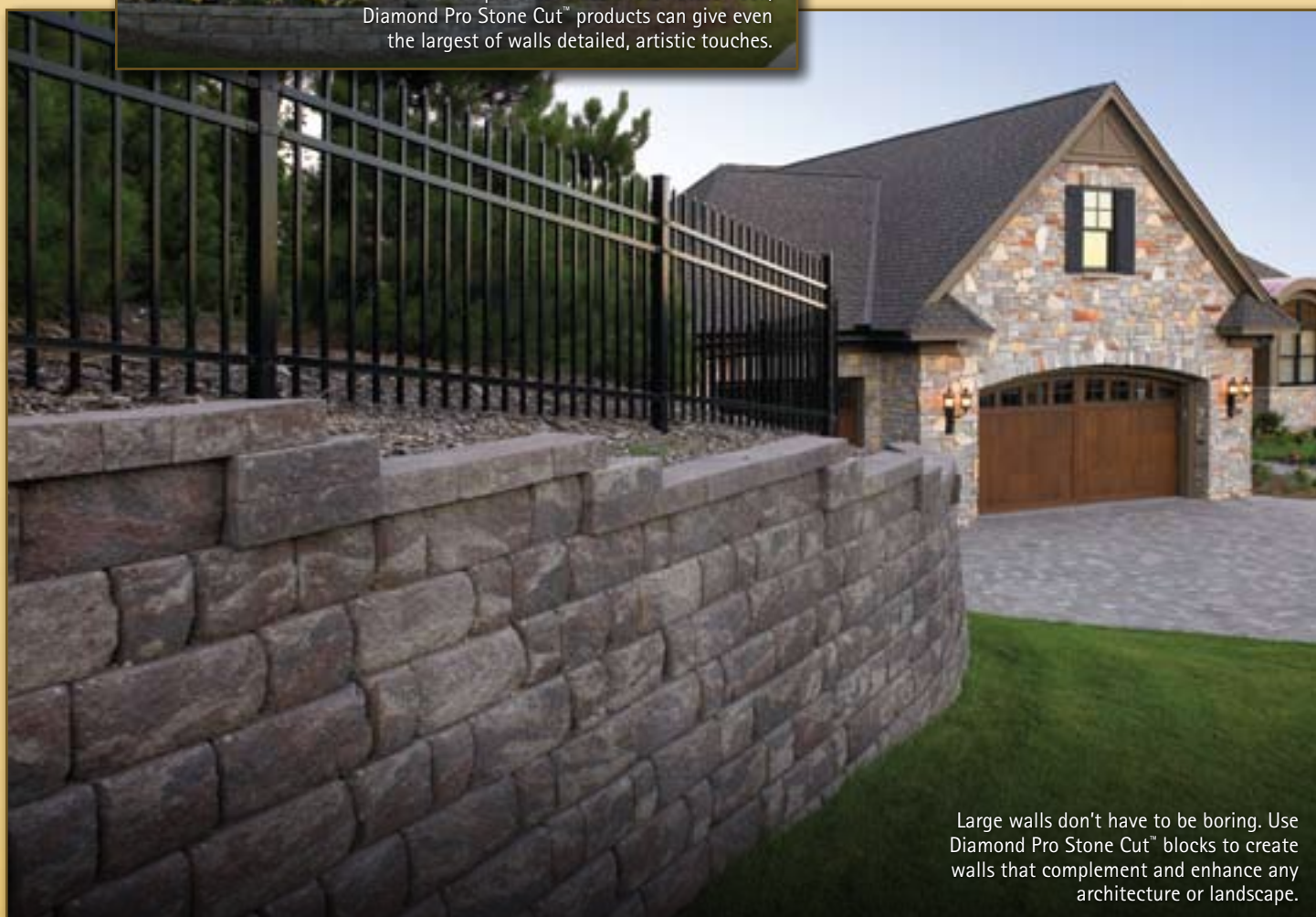
## *Experience the graceful strength of Diamond Pro Stone Cut™ retaining walls*

With the proven strength of Diamond Pro® technology and a natural-stone appearance, Diamond Pro Stone Cut™ products are the perfect choice for larger-scale projects that demand aesthetic beauty.

Diamond Pro Stone Cut™ blocks create walls of incredible strength and performance while blending seamlessly with nature.



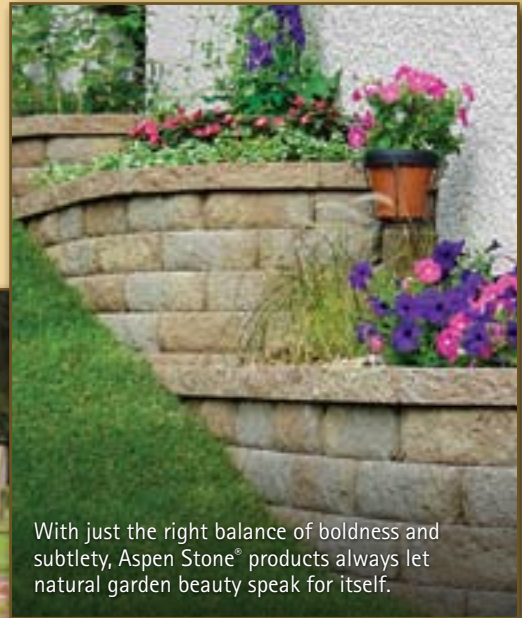
With multiple block sizes and a natural look, Diamond Pro Stone Cut™ products can give even the largest of walls detailed, artistic touches.



Large walls don't have to be boring. Use Diamond Pro Stone Cut™ blocks to create walls that complement and enhance any architecture or landscape.

*Let Aspen Stone® retaining walls give your yard a touch of detailed elegance*

Make your yard a work of understated art with Aspen Stone® retaining walls. The smaller, subtly detailed blocks are the perfect choice for planters and short terraces. Their proven quality ensures that your landscape will stand the test of time.



With just the right balance of boldness and subtlety, Aspen Stone® products always let natural garden beauty speak for itself.



Build a landscape that will never go out of style with Aspen Stone® retaining walls. A classic face style and cut-stone appearance give walls a timeless quality, while curving designs and innovative colors add modern appeal.



Transform your front yard into a true garden landscape by using Aspen Stone® products to create classically elegant terraces, planters and walls up to 2 feet high.

# Anchor Wall Systems Product Lines

## Highland Stone® 3-Inch Retaining Wall

**3  
INCH**



**SMALL**



**MEDIUM**



**LARGE**

Approx. Dimensions\*:

3" x 6" x 11 1/2"

3" x 12" x 11 1/2"

3" x 18" x 11 1/2"

Approx. Weight\*:

14 lbs.

28 lbs.

41 lbs.

## Highland Stone® 6-Inch Retaining Wall

**6  
INCH**



**SMALL**



**MEDIUM**



**LARGE\*\***



**JUMPER (OPTIONAL ACCESSORY)**

Approx. Dimensions\*:

6" x 6" x 12"

6" x 12" x 12"

6" x 18" x 12"

12" x 6" x 13 1/4"

Approx. Weight\*:

30 lbs.

59 lbs.

73 lbs.

48 lbs.

## Highland Stone® Free Standing Wall

**6  
INCH**



**SMALL**



**MEDIUM**



**LARGE**



**COLUMN**

Approx. Dimensions\*:

Front: 6" x 6" x 9"

6" x 12" x 9"

6" x 18" x 9"

6" x 18" x 9"

Back: 6" x 4" x 9"

6" x 10" x 9"

6" x 16" x 9"

6" x 18" x 9"

Approx. Weight\*:

20 lbs.

45 lbs.

70 lbs.

75 lbs.

## Diamond Stone Cut™ Retaining Wall

**6  
INCH**



**CASUAL FACE**



**FORMAL FACE**

Approx. Dimensions\*:

6" x 15 7/8" x 12"

6" x 17 1/4" x 12"

Approx. Weight\*:

69 lbs.

71 lbs.

## Diamond Pro Stone Cut™ Retaining Wall

**8  
INCH**



**SMALL**



**MEDIUM**



**LARGE**



**CORNER (OPTIONAL ACCESSORY)**

Approx. Dimensions\*:

8" x 7" x 12"

8" x 11" x 12"

8" x 18" x 12"

8" x 18" x 9"

Approx. Weight\*:

34 lbs.

45 lbs.

77 lbs.

101 lbs.

## Caps for Highland Stone®, Diamond Stone Cut™ & Diamond Pro Stone Cut™ Products

**ACC.**



**LARGE CAP**



**EXTRA LARGE CAP**



**DIAMOND PRO CAP**

Approx. Dimensions\*:

3" x 17 1/4" x 10"

3" x 18" x 13"

4" x 17 1/4" x 10"

Approx. Weight\*:

40 lbs.

44 lbs.

40 lbs.

## Aspen Stone® Retaining Wall

4  
INCH



CAP

Approx. Dimensions*:	4" x 11 <sup>5</sup> / <sub>8</sub> " x 7"	2 <sup>3</sup> / <sub>8</sub> " x 12" x 7 <sup>1</sup> / <sub>2</sub> "
Approx. Weight*:	22 lbs.	14 lbs.

### A quick course on courses

To complete your project, you will need the following hand tools: shovel, tape measure, hammer, chisel, carpenter's level, stakes, string line, garden hose, safety glasses, gloves, pencil, square. You may also need a skid-steer loader, compactor, wheelbarrow and a circular cut-off saw with a masonry blade. Other requirements include a 4" diameter flexible polypropylene pipe (drain tile), a supply of sand and gravel (3/4" minus aggregate with fines) for the base, and gravel (3/4" free-draining aggregate without fines) to use as backfill.

- 1 Using a shovel or a skid-steer loader, dig a trench about 24" wide and deep enough to fit the required amount of buried block and compacted base. For walls 4' high and under, bury one course of units. For walls taller than 4', consult a qualified engineer for design information. Total wall height includes the height of any buried courses.
- 2 Firmly compact the soil in the bottom of the trench. Lay 6" of compactible base (sand and gravel) in the bottom of the trench and compact. (Fig. A)
- 3 Place the first layer of Anchor units without lips on the prepared base (lips must be manually knocked off units before placement). (Fig. B) Position the units side by side, in full contact with the base, and level in both directions using your carpenter's level. Backfill with free-draining aggregate.
- 4 Continue assembling additional courses by placing units in a staggered relationship to the course beneath (running bond), pulling each unit forward until secure. (Fig. C) NOTE: Use gravel (free-draining aggregate) to backfill each additional course as it is installed.
- 5 Place drain tile behind the wall at grade to allow water to drain from the backfill. (Fig. D) Daylight the drain tile through the wall at every low point or every 75' of wall length and around the ends of the wall. Backfill with free-draining gravel 12" behind the wall, in 6" layers. Fill in the voids. Organic soil or clay-type soil is not recommended for backfill material.
- 6 Fill any remaining areas behind the wall with soil. (Fig. E)
- 7 Firmly compact native soil every 12" behind the wall. (Fig. F) Do not compact directly on top of the units. Repeat steps 4, 5, 6 and 7 until the wall reaches the desired height. For walls taller than 4', consult a qualified engineer for information concerning proper design, backfill and geosynthetic reinforcement.
- 8 You may need partial blocks. To split a block, use a hammer and chisel to score the block on all sides. Pound the chisel on the score line until the block splits. If the block does not split easily, you may need to use a circular cut-off saw with a masonry blade. Read and understand the operating manual before using a saw. Always wear eye protection when splitting blocks.

Refer to the *Estimating and Installation Manual* for instructions on installing jumper units, free-standing walls and special applications. To have a copy sent to you, contact Anchor Wall Systems, your Anchor dealer or a local Anchor manufacturer.

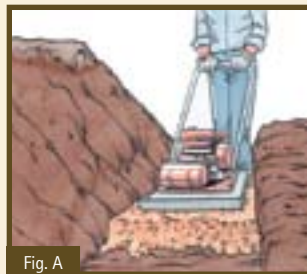


Fig. A



Fig. B



Fig. C



Fig. D



Fig. E

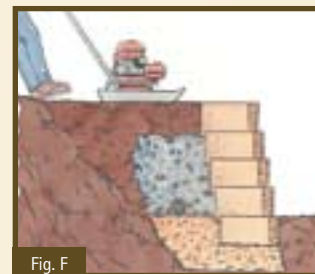


Fig. F

\*Approximate Dimensions. Actual dimensions and weight may vary from these approximate dimensions due to variations in manufacturing processes. Specifications may change without notice. See your Anchor representative for details, color options, block dimensions and additional information.

\*\*Partial Core. Note: Dimensions may vary in store locations.

